



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-3
Job Sheet 201644



Part No: D2230-3

Job Qty: 300 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	300 pcs		11/29/19	0.00	0.00	Purchasing - 1		OCT 22 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	300 pcs		11/29/19	0.00	0.00	Packaging 2 - 1 - B4B		OCT 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225226



Part: D2230-3

Job No: 201644

Serial No/Batch: S225226

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/19

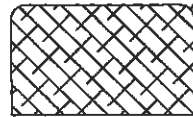
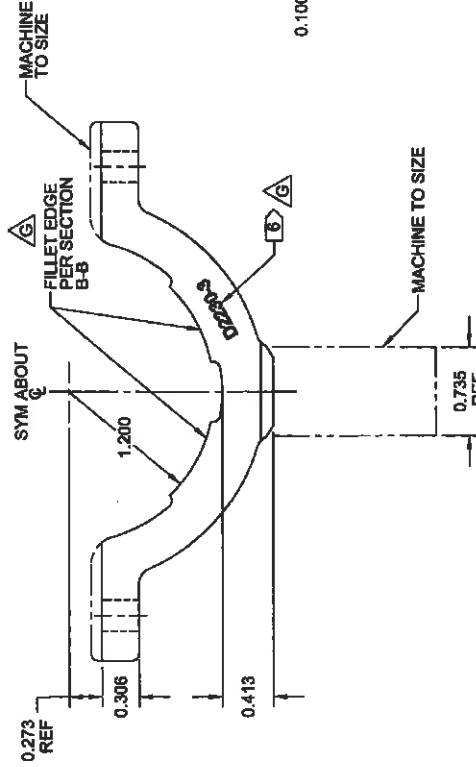
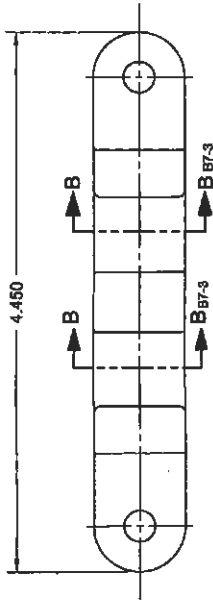
Plex 10/8/19 9:28 AM Dart.lajeunesse.marie

						B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
130 QC 6	300 pcs	11/29/19	0.00	0.00		QC 6 - 9	DAS OCT 31 2019 68 9-89
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
						QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	300 pcs	11/29/19	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Plex 10/8/19 9:28 AM Dart.lajeunesse.marie	

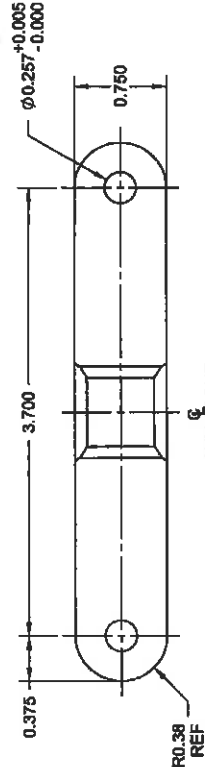
	Packaging 3 - 18 - B4B					
	Packaging 3 - 19 - B4B					
	Packaging 3 - 20 - B4B					
	Packaging 3 - 21 - B4B					
	Packaging 3 - 22 - B4B					
	Packaging 3 - 23 - B4B	PC STS21				
	Packaging 3 - 24 - B4B					
	Packaging 3 - 25 - B4B					
	Packaging 3 - 26 - B4B					
	Packaging 3 - 27 - B4B					
	Packaging 3 - 28 - B4B					
	Packaging 3 - 29 - B4B					
	Packaging 3 - 30 - B4B					
	Packaging 3 - 31 - B4B					
	Packaging 3 - 32 - B4B					
	Packaging 3 - 33 - B4B					
	Packaging 3 - 34 - B4B					
	Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B						
190 QC 21 - SA	300 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS	OCT 3 1 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-89	
				Broussard		
Part Op 90 - (Purchasing) Issue P/O to Metec : _____ Manufacture as per (Purchasing) dwg C of C is required Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach 130 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release) Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D2230-3P	Lug	300 pcs (1 ea)	90-Purchasing	5225196		
D2423	Lug Extrusion	20.4900 ft (.0683 ea)	90-Purchasing			
		4.098 ft: 5141186	16.392 ft: 5187667			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
90-Purchasing	D2230-3P	300	0	0		
	D2423	20	405	0		
Part Specifications						
Specifications could not be found.						

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2016044 MWS
14-10-08

RELEASED
R07/06/23 MWS



R0.06 MIN - R0.10 MAX
2 PL
SECTION B-B D4-3
SCALE 2X



D2230-3 MOUNTING LUG

DESIGN	BW	DART AEROSPACE LTD
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D2230
APPROVED		TITLE
DE APPR.		MOUNTING LUG
DATE	09.01.16	SCALE
		NTS

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Mislabeled	Fit/Function	Off-set/Set-up																																					
		Other/Details:																																					

10/8/2019

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044725



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044725

PO Date: 10/8/19

Due Date: 11/29/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201664	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	10/31/19	150 pcs	0 pcs	150 pcs	\$17.40/pcs	\$2,610.00
							X150	OCT 22 2019					DP
2	201665	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	11/29/19	150 pcs	0 pcs	150 pcs	\$17.40/pcs	\$2,610.00
3	201644	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	10/31/19	300 pcs	0 pcs	300 pcs	\$14.90/pcs	\$4,470.00
							X300	OCT 22 2019					DP
4	201643	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	11/29/19	300 pcs	0 pcs	300 pcs	\$14.90/pcs	\$4,470.00
5	201646	D3235-1P			Lug Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	-	10/31/19	160 pcs	0 pcs	160 pcs	\$16.20/pcs	\$2,592.00
							X160	OCT 22 2019					DP

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10/8/2019

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044725



Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	201647	D3235-1P			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	-	11/29/19	160 pcs	0 pcs	160 pcs	\$16.20/pcs	\$2,592.00
Grand Total:													\$19,344.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/8/19 1:22 PM dart.lussier.patrick

Steve
Ghaleb

Digitally signed
by Steve Ghaleb
Date: 2019.10.16
19:38:29 -04'00'

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25992
Shipment Date: 17-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4305
Order Date: 10/17/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044725
Terms: Net 60 Days

Item	Quantity					Unit	Description	Revision	Job Number
	Open	Shipped	B/O	Canceled					
1	150	150	0	0		EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G	4305-01
3	300	300	0	0		EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	G	4305-03
5	160	160	0	0		EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	4305-05

RECEIVED

OCT. 22 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
150	D2230-1	Mounting Lug	G	S187667	021320-1	HB044725
60	D2230-3	Mounting Lug	G	S141186	020123-1	HB044725
240	D2230-3	Mounting Lug	G	S187667	021708-1	HB044725
160	D3235-1	Mounting Lug	A	S187667	020404-1	HB044725

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, October 17, 2019